

split

Process Sheet

We Wednesday, 7/11/2007 2:48:17 PM
Kin Johnston

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 33484 -2
Estimate Number : 12893
P.O. Number :
This Issue : 7/11/2007 S.O. No. :
Prsht Rev. : NC
First Issue : 11 Type : LANDING GEAR
Previous Run : 33318
Written By : *[Signature]*
Checked & Approved By : *[Signature]*
Comment : Est Rev. A 07.06.05 new issue EC

Drawing Name : SADDLE KIT FOR D206-642-511
Part Number : K642 511
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material :
Due Date : 7/30/2007
Qty: *[Signature]* Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

DOCUMENT CONTROL

1.0

DC



Comment: DOCUMENT CONTROL

~~Photocopy bluefile and create labels per PPP K642-511~~ CHG003

07.08.01 *[Signature]*

2.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D206648013

GHW Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

GHW Kit

Batch:

B 33666

Bushing

4.0

D2652



Comment: Qty.: 16.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

16 D2652

Bushing

B 32621 *[Checkmark]*

Set Screw

5.0

D2712



Comment: Qty.: 10.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

10 D2712

Set Screw

B 32506 *[Checkmark]*

7/7/26

SD

Vednesday, 7/11/2007 2:48:17 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 33484

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

D29321

206 Saddle Left side



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2932-1

Saddle

1332021 ✓

206 Saddle Left

50

7.0

D29331



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2933-1

Saddle

1332379 ✓

Saddle Spacer

30

8.0

D2934



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2934

Saddle Spacer

1332628 ✓

Saddle Spacer

50

9.0

D2935



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D2935

Saddle Spacer

1332469 ✓

206 Saddle Left side

50

10.0

D29381



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2938-1

Saddle

1330281 ✓

206 Saddle Left side

50

11.0

D29391



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D2939-1

Saddle

1331252 ✓

7/7/26 50

Wednesday, 7/11/2007 2:48:17 PM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 33484

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description:

12.0

D33963

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D3396-3

Spacer

132784 ✓

50

13.0

D3407043

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3407-043

Tow Ring

32893

Per 7/8/07

14.0

D34561

washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 D3456-1

Washer

1325701 ✓

50

15.0

D34571

Inventory



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 D3457-1

Washer

132409 ✓

32409 ✓ 50

16.0

AN3C35A



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

3 AN3C35A

Bolt

1101955 ✓

50

17.0

AN3C36A



Comment: Qty.: 9.0000 Each(s)/Unit Total: 18.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

9 AN3C36A

Bolt

1101261 ✓

7/7/26

Wednesday, 7/11/2007 2:48:17 PM

Dr:

Jim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 33484

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description:

18.0

AN3C41A



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

8 AN3C41A

Description

Bolt

Batch

M105118 ✓

SP

19.0

AN4C6A



Comment: Qty.: 12.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick:

Qty Part Number

12 AN4C6A

Description

Bolt

Batch

M104936 ✓

SP

20.0

AN5C11A



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

8 AN5C11A

Description

Bolt

Batch

M104537 ✓

SP

8 ✗
M105143

21.0

AN5C12A



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

4 AN5C12A

Description

Bolt

Batch

M104936 ✓

SP

22.0

AN5C13A



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

4 AN5C13A

Description

Bolt

Batch

M104603 ✓

3 ✗
M104936 SP

23.0

AN5C15A



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

1 AN5C15A

Description

Bolt

Batch

M101291 ✓

4/7/25 SP

ar:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 33484

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description:

24.0

AN5C32A



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C32A

Bolt

M105976 ✓

SQ

25.0

AN5C34A



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

2 AN5C34A

Bolt

M18918 ✓

SQ

26.0

AN5C35A



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

1 AN5C35A

Bolt

M18918 ✓

SQ

27.0

AN960C10L

washer



Comment: Qty.: 24.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C10L

Washer

M104885 ✓

SQ

28.0

AN960C416L

WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 AN960C416L

Washer

M104916 ✓

7/7/25 SQ

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 33484

Part Number: K642 511

Job Number:



Seq. #:

Machine Or Operation:

Description:

29.0

AN960C516L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 AN960C516L

Washer

M103344 ✓

59

30.0

MS210433

Nut



Comment: Qty.: 20.0000 Each(s)/Unit Total: 40.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

20 MS21043-3

Nut

* 36
M104019 ✓

4
M104885 ✓

31.0

MS210434

Nut



Comment: Qty.: 13.0000 Each(s)/Unit Total: 26.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

13 MS21043-4

Nut

M109936 ✓

30

32.0

MS210435

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

4 MS21043-5Nut

Nut

M109729 ✓

50

33.0

NAS1515H3L

WASHER



Comment: Qty.: 24.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 NAS1515H3L

Washer

M102536 ✓

59

34.0

NAS1515H4L

Inventory



Comment: Qty.: 24.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

24 X
M104625
7/7/25

24 X
M101542

Wednesday, 7/11/2007 2:48:18 PM
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Process Sheet

Customer: CL-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT FOR D206-642-511

Job Number: 33184

Part Number: K642 511

Number:



q. #:

Machine Or Operation:

Description:

24 NAS1515H4L Washer

35.0

NAS1515H5

Washer



Comment: Qty.: 16.0000 Each(s)/Unit Total: 32.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

16 NAS1515H5

Washer

M105057 ✓

SD

36.0

NAS1515H5L

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

Pick:

Qty Part Number

Description

Batch

8 NAS1515H5L

Washer

M109956 ✓

2/1/25 SC

37.0

CC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

38.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP K642-511 CHG003

Location:

39.0

CC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Completion



07-08-01

07.08.02

